



GENERAL INFORMATION

Z777 Mid Coat Adhesion Promoter is a water white clear adhesion promoter for OEM Basecoat / Clearcoat finishes.



1. COMPONENTS

- Z777 Mid Coat Adhesion Promoter



2. MIXING RATIO

Ready to Spray



3. POT LIFE @ 77°F (25°C)

Indefinite



4. CLEAN UP

Valspar Uni-Thinner 171-174 and X01, X02 (check local regulations).



5. SURFACE PREPARATION

- Follow normal Basecoat/Clearcoat surface preparation.
- Scuff surface with P600/P800 dry/wet or gray scuff pad
- Re-clean surface with 170 and wipe dry with clean cloth before it evaporates.



6. TOPCOATS

- All Valspar Refinish Topcoats



7. TECH NOTES

Remember to keep basecoat within the area of applied Z777.



8. SUBSTRATES

- Properly prepared OEM finishes



9. APPLICATION

Apply one medium wet coat allowing 15 minutes before applying basecoat.



10. FLASH / DRY TIMES

AIR DRY @ 77°F (25°C)

Flash before topcoating 15 Minutes



11. GUN SET UP

CONVENTIONAL GUN

Gravity Feed	1.3-1.4 mm
Siphon Feed	1.5-1.8 mm
HVLP	
Gravity Feed	1.3-1.4 mm

CONVENTIONAL @ GUN

Gravity Feed	30-35 psi (2.0-2.4 bar)
Siphon Feed	35-40 psi (2.4-2.8 bar)
HVLP Inlet Air	20-30 psi (1.5-2.0 bar)



12. PHYSICAL DATA

VOC (PKG) per US Gal.	6.74
Viscosity (RTS) #4 Ford @ 77°F (25°C)	10 - 12 sec.
Din cup #4 mm	10 - 12 sec.
Recommended DFT	0.2 - 0.6 mils (5 - 15 µm)
National Rule (RTS)- Total Solids by Weight (RTS)	5.85%
Total Solids by Volume (RTS)	5.22%
Sq. Ft. Coverage/US Gal. @ 1 mil/25 µm (RTS)	83.7