



## GENERAL INFORMATION

Z9000 Speed Clear is a urethane clearcoat designed to offer fast drying, good flow and leveling, and excellent polishing ability.



### 1. COMPONENTS

- Z9000 Speed Clear
- HPC0 Universal Slow Activator
- HPC1 Universal Standard Activator
- HPC2 Universal Fast Activator
- HPC3 Universal Warp Speed Activator



### 2. MIXING RATIO

Mix four (4) parts Z9000 to one (1) part HPC0 - HPC3 Activator (4:1).



### 3. POT LIFE @ 77°F (25°C)

30 min to 1hour depending of activator



### 4. CLEAN UP

Uni-Solvent 171-174 or Uni-Solvent LV X01, X02 (check local regulations).



### 5. ADDITIVES

ACCELERATOR: T566 Max. 1%(cool weather only).  
 FISHEYE: T152 Fisheye Eliminator Max. 1%  
 FLEX ADDITIVE: Not Required

**Note:** Do not spray when surface temperature is below 50°F (10°C).



### 6. SURFACE PREPARATION

FOR APPLICATION OVER RECOMMENDED BASECOAT SYSTEM

- Allow basecoats sufficient dry times.
- Over OEM finish, use gray scuff pad / Z777



### 7. SUBSTRATES

- 333 Series Basecoat
- 555 Series Basecoat
- 999 Series 2K Basecoat
- 840 Series 2K Basecoat



### 8. APPLICATION

- Spray 2-3 medium-wet to wet coats, overlap 50%.
- Allow each coat 5-10 minutes flash.



### 9. FLASH / DRY TIMES

**AIR DRY @ 77°F (25°C)**

Flash between coats	10 Minutes.
To Polish	90 Minutes @ 80°F / 27°C



### 10. GUN SET UP

**CONVENTIONAL GUN**

- Gravity Feed 1.3 mm - 1.4 mm
- Siphon Feed 1.4 mm - 1.6 mm



**HVLP**

- Gravity Feed 1.3 mm - 1.5 mm



### 10. GUN SET UP (Continued)

**AIR PRESSURES**

**Conventional @ Gun**

- Gravity Feed 30-40 psi (2.0-2.8 bar)
- Siphon Feed 35-50 psi (2.5-3.4 bar)

**HVLP Inlet Air**

30 psi (2.0 bar)

See spray gun manufacturer info



### 11. PHYSICAL DATA

Density	8.06 lbs./gal.
VOC (Coating)	4.39 lbs./gal.
Volume Solids	30.17%
Weight Solids	42.55%
Theoretical Coverage	760 sq. ft. per mil/25 µm per gallon
Flash Point	9°F / -13°C