



## GENERAL INFORMATION

V880 is an aerosol self etching primer designed to promote adhesion and improve corrosion resistance over a variety of metal substrates. Recommended for sand throughs and small areas.



### 1. COMPONENTS

- V880



### 2. MIXING RATIO

Ready to use.



### 3. POT LIFE @ 77°F (25°C)

Indefinite



### 4. CLEAN UP

To clean nozzle: Invert can and spray for about 3 seconds.



### 5. ADDITIVES

N/A



### 6. SURFACE PREPARATION

- Remove all dirt, grease, wax and rust.
- Clean with 170
- Sand and featheredge all areas to be primed with 320 grit sandpaper.
- Clean surface with 155 Surface Cleaner or 170 and wipe dry with clean cloth before product flashes.



### 7. SUBSTRATES

- Steel
- Aluminum
- Most types of galvanized steel



### 8. APPLICATION

Shake can for 2 minutes and repeat for 10 seconds after each minute of use. Apply 2 to 3 thin coats. Dry mils 0.2 to 0.4 mils.

\* Surface temperature should be 60-90°F (16-32°C)



### 9. FLASH / DRY TIMES

To topcoat 20 minutes

May be lightly sanded after 30 minutes.



### 10. PHYSICAL DATA

Volume Solids	13.9%
Weight Solids	6.7%
MIR Value	1.02 g ozone/gram
Recommended DFT	0.2 - 0.4 mils

## NOTES