



## GENERAL INFORMATION

Z777 Mid Coat Adhesion Promoter is a water white clear adhesion promoter for OEM Basecoat / Clearcoat finishes.



### 1. COMPONENTS

- Z777 Mid Coat Adhesion Promoter



### 2. MIXING RATIO

Ready to Spray



### 3. POT LIFE @ 77°F (25°C)

Indefinite



### 4. CLEAN UP

Lacquer Thinner (check local regulations).



### 5. ADDITIVES

ACCELERATOR: N/A  
FISHEYE ELIMINATOR: N/A  
FLEX ADDITIVE: N/A



### 6. SURFACE PREPARATION

- Follow normal Basecoat/Clearcoat surface preparation.
- Scuff surface with P600/P800 dry/wet or gray scuff pad
- Re-clean surface with 170 and wipe dry with clean cloth before it evaporates.



### 7. TOPCOATS

- All Valspar Refinish Topcoats



### 8. TECH NOTES

Remember to keep basecoat within the area of applied Z777.



### 9. SUBSTRATES

- Properly prepared OEM finishes



### 10. APPLICATION

Apply one medium wet coat allowing 15 minutes before applying basecoat.



### 11. FLASH / DRY TIMES

**AIR DRY @ 77°F (25°C)**

Flash before topcoating 15 Minutes



### 12. GUN SET UP

#### CONVENTIONAL GUN



Gravity Feed	1.3-1.4 mm
Siphon Feed	1.5-1.8 mm
<b>HVLP</b>	
Gravity Feed	1.3-1.4 mm



### 12. GUN SET UP (Continued)

#### AIR

#### CONVENTIONAL @ GUN



Gravity Feed	30-35 psi
Siphon Feed	35-40 psi
HVLP @ Cap	6-8 psi



### 13. PHYSICAL DATA

VOC (PKG) per US Gal.	6.74
Viscosity (RTS) #4 Ford @ 77°F	10 - 12 sec.
Recommended DFT	0.2 - 0.6 mils
National Rule (RTS)- Total Solids by Weight (RTS)	5.85%
Total Solids by Volume (RTS)	5.22%
Sq. Ft. Coverage/US Gal. @ 1 mil (RTS)	83.7

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