



GENERAL INFORMATION

Z9000 Speed Clear is a urethane clearcoat designed to offer fast drying, good flow and leveling, and excellent polishing ability.



1. COMPONENTS

- Z9000 Zenith Speed Clear
- HPC0 Universal Slow Activator
- HPC1 Universal Standard Activator
- HPC2 Universal Fast Activator
- HPC3 Universal Warp Speed Activator



2. MIXING RATIO

Mix four (4) parts Z9000 to one (1) part HPC0 - HPC3 Activator (4:1).



3. POT LIFE @ 77°F (25°C)

When properly covered at 77°F, Z9000 will maintain a sprayable viscosity for 30 min to 1 hour.



4. CLEAN UP

Lacquer Thinner, VL10 Wash Thinner, or X01 Uni-Solvent (check local regulations).



5. ADDITIVES

ACCELERATOR: T566 up to 2oz. per gallon (cool weather only).
 FISHEYE: T152 Fisheye Eliminator up to 1oz. per gallon.
 FLEX ADDITIVE: Not Required

Note: Do not spray when surface temperature is below 50°F (10°C).



6. SURFACE PREPARATION

FOR APPLICATION OVER RECOMMENDED BASECOAT SYSTEM

- Allow basecoats sufficient dry times.
- Over OEM finish, use gray scuff pad / Z777



7. SUBSTRATES

- 333 Series Basecoat
- 999 Z-Base Basecoat
- 840 Series 2K Basecoat



8. APPLICATION

- Spray 1-3 medium-wet to wet coats, overlap 50%.
- Allow each coat 5-10 minutes flash.



9. FLASH / DRY TIMES

AIR DRY @ 77°F (25°C)

Flash between coats	10 Minutes.
To Polish	90 Minutes @ 80°F



10. GUN SET UP

CONVENTIONAL GUN

- Gravity Feed 1.3 mm - 1.4 mm
- Siphon Feed 1.6 mm - 1.8 mm



10. GUN SET UP (Continued)

HVLP

- Anest Iwata LPH 400 1.4 mm – 1.5 mm tip
- Binks MG1 1.3 mm – 1.5 mm tip
- C.A. Technology 1.3 mm – 1.5 mm tip
- Devilbiss GTI 1.4 mm – 1.6 mm tip
- Geo 92 & 97 1.3 mm – 1.5 mm tip
- Sagola 450G 1.4 mm – 1.6 mm tip
- Sata NR 95 & 2000 1.3 mm – 1.5 mm tip



AIR PRESSURES

Conventional @ Gun

Gravity Feed

Siphon Feed

HVLP @ Cap

PANEL

30-40 psi

35-50 psi

8-10 psi

OVERALL

40-50 psi

50-65 psi

10 psi



11. PHYSICAL DATA

Density	8.06 lbs./gal.
VOC (Coating)	4.39 lbs./gal.
Volume Solids	30.17%
Weight Solids	42.55%
Theoretical Coverage	760 sq. ft. per mil per gallon
Flash Point	9°F