



**GENERAL INFORMATION**

PR1 Plastic Cleaner removes mold release agents and other surface contaminants from plastics. PR1 must be used prior to application of PR2 Plastic Adhesion Promoter.



**1. COMPONENTS**

- PR1 Plastic Cleaner



**2. MIXING RATIO**

- Ready to Use



**3. POT LIFE**

- N/A



**4. CLEAN UP**

- N/A



**5. ADDITIVES**

- N/A



**6. SURFACE PREPARATION**

- N/A



**7. TOPCOATS**

- N/A



**8. TECH NOTES**

- N/A



**9. SUBSTRATES**

- Commonly used automotive interior and exterior plastics
- TPO - Thermopolyolefin
- RIM - Reaction Injected Molded Polyurethane
- PVC - Polyvinyl Chloride
- PPO - Polypropylene



**10. APPLICATION**

- Clean surface with PR1 and wipe dry with clean cloth before product evaporates
- Scuff surface with P600 grit wet or dry sandpaper or gray/yellow scuff pad
- Re-clean surface with PR1 and wipe dry with clean cloth before product evaporates
- Use PR2 Plastic Adhesion Promoter as required (See PR2 Data Sheet)

**NOTE:** Tempering before cleaning will help to remove mold release agent



**11. FLASH/DRY TIMES**

- N/A



**12. INFRARED CURE**

- N/A



**13. GUN SET-UP**

- N/A



**14. PHYSICAL DATA**

FOR USA/Canada (Actual VOC Compliance)

RTS REGULATORY DATA:	PR1	
	(AS IS)	
	LBS./GAL	g/L
Actual VOC	0.2 Max.	25 Max.
Density	8 - 10	960 - 1200
	WT.%	VOL.%
Total Solids Content	0	0
Total Volatile Content	100	100
Water	97 - 99	97 - 99
Exempt Compound Content	0	0
Coating Category	Surface Cleaner	

**NOTE:** US/Canadian Regulations allow for the use of exempt compounds for VOC calculations.

FOR REST-OF-WORLD (outside US and Canada):

RTS REGULATORY DATA:	PR1	
	(AS IS)	
	LBS./GAL	g/L
VOC	0.2 Max	25 Max
Density	8 - 10	960 - 1200
	WT%	VOL%
Total Solids Content	0	0
Total Volatile Content	100	100
Water	97 - 99	97 - 99
Coating Category	Surface Cleaner	

**NOTES**

If used as instructed, this product is designed to comply with VOC standards in low-VOC jurisdictions. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. **UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.