



GENERAL INFORMATION

Z777 Mid Coat Adhesion Promoter is a water white clear adhesion promoter for OEM Basecoat/Clear Coat finishes.



1. COMPONENTS

- Z777 Midcoat Adhesion Promoter



2. MIXING RATIO

- Ready to Use



3. POT LIFE @ 77°F (25°C)

- Indefinite



4. CLEAN UP

- Use Valspar Refinish Reducers (check local regulations)



5. ADDITIVES

- N/A



6. SURFACE PREPARATION

- Follow normal Basecoat/Clear Coat surface preparation
- Scuff surface with P600/P800 dry/wet or gray scuff pad
- Reclean surface with 170 and wipe dry with clean cloth before it evaporates



7. TOPCOATS

- All Valspar Refinish Topcoats



8. TECH NOTES

- Remember to keep basecoat within the area of applied Z777



9. SUBSTRATES

- Properly prepared OEM finishes



10. APPLICATION

- Apply one (1) medium wet coat allowing 15 minutes before applying basecoat



11. FLASH / DRY TIMES

AIR DRY @ 77°F (25°C)

- Flash 15 minutes before topcoating



12. INFRARED CURE

- N/A



13. GUN SET UP



CONVENTIONAL GUN	
Gravity Feed	1.3 mm - 1.4 mm
Siphon Feed	1.5 mm - 1.8 mm
HVLP	
Gravity Feed	1.3 mm - 1.4 mm

AIR PRESSURES

Conventional @ Gun	
Gravity Feed	30-35 psi (2.0-2.4 bar)
Siphon Feed	35-40 psi (2.4-2.8 bar)
HVLP Inlet Air	
	20-30 psi (1.5-2.0 bar)



14. PHYSICAL DATA

FOR USA/Canada (7.0 LBS./GAL Compliance):

RTS REGULATORY DATA:	Z777	
	AS IS	
	LBS./GAL	g/L
Actual VOC	6.3 Max.	756 Max.
Regulatory VOC (less water and exempt solvents)	7.0 Max.	840 Max.
Density	7 - 9	840 - 1080
	WT. %	VOL. %
Total Solids Content	2 - 10	2 - 10
Total Volatile Content	90 - 98	90 - 98
Water	0	0
Exempt Compound Content	10 - 20	10 - 20
Coating Category	Adhesion Promoter	

NOTE: US/Canadian Regulations allow for the use of exempt compounds for VOC calculations.

FOR REST-OF-WORLD (outside US and Canada):

RTS REGULATORY DATA:	Z777	
	AS IS	
	LBS./GAL	g/L
VOC	7.0 Max.	840 Max.
Density	7 - 9	840 - 1080
	WT. %	VOL. %
Total Solids Content	2 - 10	2 - 10
Total Volatile Content	90 - 98	90 - 98
Water	0	0
Coating Category	Adhesion Promoter	

If used as instructed, this product is designed to comply with the US and Canadian National Volatile Organic Compound (VOC) Emission Standard for Automobile Refinish Coatings. Confirm compliance with state and local air quality rules before use. The data on this sheet represent typical values. Since application variables are a major factor in product performance, this information should serve only as a general guide. Valspar assumes no obligation or liability for use of this information. **UNLESS VALSPAR AGREES OTHERWISE IN WRITING, VALSPAR MAKES NO WARRANTIES, EXPRESS OR IMPLIED, AND DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR USE OR FREEDOM FROM PATENT INFRINGEMENT. VALSPAR WILL NOT BE LIABLE FOR ANY SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES.** Your only remedy for any defect in this product is the replacement of the defective product, or a refund of its purchase price, at our option.